

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: RECOMA 25

1.2. Intended Use of the Product Permanent Magnets

1.3. Name, Address, and Telephone of the Responsible Party

Manufacturer

Arnold Magnetic Technologies

770 Linden Ave.

Rochester, NY 14625

Phone: (800) 593-9127

www.arnoldmagnetics.com

1.4. Emergency Telephone Number

Emergency Number : Within USA and Canada 1-800-424-9300 or +1 703-527-3887 (collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION

Under normal conditions of use and handling in the solid form, harmful substances cannot be released. Much of the information provided in this SDS is for situations of use in which hazardous exposures may occur, such as laser cutting or machining.

2.1. Classification of the Substance or Mixture

GHS-US classification

Acute Tox. 4 (Oral) H302

Acute Tox. 4 (Dermal) H312

Acute Tox. 4 (Inhalation:dust,mist) H332

Skin Irrit. 2 H315

Eye Irrit. 2A H319

Skin Sens. 1 H317

Carc. 2 H351

STOT SE 3 H335

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US)

: Warning

Hazard Statements (GHS-US)

: H302+H312+H332 - Harmful if swallowed, in contact with skin or if inhaled.
 H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H319 - Causes serious eye irritation.
 H335 - May cause respiratory irritation.
 H351 - Suspected of causing cancer.

Precautionary Statements (GHS-US)

: P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P261 - Avoid breathing vapors, mist, or spray.
 P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P271 - Use only outdoors or in a well-ventilated area.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P280 - Wear protective gloves, protective clothing, and eye protection.
 P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
 P302+P352 - If on skin: Wash with plenty of water.
 P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P308+P313 - If exposed or concerned: Get medical advice/attention.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see section 4 on this SDS).
P330 - Rinse mouth.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Molten material may produce fumes that are toxic, or irritating, and may cause metal fume fever. When machined or physically altered material may produce dusts or ribbons that may be irritating or harmful. Exposure may aggravate pre-existing eye, skin, or respiratory conditions. Chips and broken magnets can be very sharp. Pacemaker function may be affected by magnets. These magnets are powerful and can accelerate at high speeds toward each other. When these magnets come together quickly, they can shatter and break sending particles at speed and can also pinch strongly if allowed to come together against the skin.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS-US classification
Cobalt, compound with samarium (5:1)	(CAS No) 12017-68-4	<= 90	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335
Nickel	(CAS No) 7440-02-0	<= 0.2	Comb. Dust Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Chronic 3, H412

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Get immediate medical advice/attention.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: Under normal conditions of use not expected to present a significant hazard. During processing or physical alteration, flakes or powder cause irritation of the respiratory tract, eyes, skin, and are harmful. Molten material may release toxic, and irritating fumes.

Symptoms/Injuries After Inhalation: For particulates and dust: Irritation of the respiratory tract and the other mucous membranes. Inhalation is likely to cause adverse health effects including but not limited to: irritation, difficulty breathing, and unconsciousness.

Symptoms/Injuries After Skin Contact: For particulates and dust: Redness, pain, swelling, itching, burning, dryness, and dermatitis. This material is harmful through skin contact, and can cause adverse health effects or death in significant amounts. This material may be absorbed through the skin and eyes. May cause an allergic skin reaction.

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Symptoms/Injuries After Eye Contact: For particulates and dust: Contact causes severe irritation with redness and swelling of the conjunctiva.

Symptoms/Injuries After Ingestion: For particulates and dust: This material is harmful orally and can cause adverse health effects or death in significant amounts.

Chronic Symptoms: For particulates and dust: Suspected of causing cancer.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product SDS at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Dry sand; Class D Extinguishing Agent (for metal powder fires).

Unsuitable Extinguishing Media: Do not use water.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Product is not flammable. Small chips, turnings, dust and fines from processing may be readily ignitable. Under fire conditions, hazardous fumes will be present.

Explosion Hazard: Metallic dusts may ignite or explode.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use carbon dioxide extinguisher for cooling exposed containers. Remove containers from fire area if this can be done without risk. Beware of reignition.

Protection During Firefighting: Firefighters should wear full protective gear. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid contact with skin, eyes and clothing.

6.1.1. For Non-emergency Personnel

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Responders

Emergency Procedures: For particulates and dust: Eliminate ignition sources. Keep wet with water. Do not allow to dry.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Material for Containment and Cleaning Up

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Use only non-sparking tools. Transfer spilled material to a suitable container for disposal.

6.4. Reference to Other Sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Precautions for Safe Handling: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in a dry, cool and well-ventilated place.

Incompatible Products: None known.

7.3. Specific End Use(s) Permanent Magnets

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Nickel (7440-02-0)		
USA ACGIH	ACGIH TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
USA ACGIH	ACGIH chemical category	Not Suspected as a Human Carcinogen
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.015 mg/m ³
USA IDLH	US IDLH (mg/m ³)	10 mg/m ³

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
Cobalt (7440-48-4)		
USA ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA ACGIH	Biological Exposure Indices (BEI)	15 µg/l (Medium: urine - Time: end of shift at end of workweek - Parameter: Cobalt (nonspecific))
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.05 mg/m ³ (dust and fume)
USA IDLH	US IDLH (mg/m ³)	20 mg/m ³ (dust and fume)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	0.1 mg/m ³ (dust and fume)

8.2. Exposure Controls

Appropriate Engineering Controls

: Ensure adequate ventilation, especially in confined areas. Use wet processes for cutting and grinding.

Personal Protective Equipment

: Protective goggles. Gloves.



Materials for Protective Clothing

: For particulates and dust: Chemically resistant materials and fabrics.

Hand Protection

: Wear protective gloves.

Eye Protection

: Chemical safety goggles.

Skin and Body Protection

: Wear suitable protective clothing.

Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Silver-grey
Odor	: None
Odor Threshold	: Not applicable
pH	: Not applicable
Evaporation Rate	: No data available
Melting Point	: 1250 °C (2282 °F)
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20 °C	: No data available
Relative Density	: No data available
Solubility	: No data available
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

9.2. Other Information

No additional information available

SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2. Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** None known.
- 10.5. Incompatible Materials:** None known.
- 10.6. Hazardous Decomposition Products:** Thermal decomposition generates: Metal oxides.

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information On Toxicological Effects

Acute Toxicity: Oral: Harmful if swallowed. Dermal: Harmful in contact with skin. Inhalation:dust,mist: Harmful if inhaled.

RECOMA 25	
ATE (Oral)	555.56 mg/kg body weight
ATE (Dermal)	1,222.22 mg/kg body weight
ATE (Dust/Mist)	1.67 mg/l/4h
Nickel (7440-02-0)	
LD50 Oral Rat	> 9000 mg/kg
Cobalt, compound with samarium (5:1) (12017-68-4)	
ATE (Oral)	500.00 mg/kg body weight
ATE (Dermal)	1,100.00 mg/kg body weight
ATE (Dust/Mist)	1.50 mg/l/4h

Skin Corrosion/Irritation: Causes skin irritation.

Serious Eye Damage/Irritation: Causes serious eye irritation.

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Suspected of causing cancer.

Nickel (7440-02-0)	
IARC group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): May cause respiratory irritation.

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: For particulates and dust: Irritation of the respiratory tract and the other mucous membranes. Inhalation is likely to cause adverse health effects including but not limited to: irritation, difficulty breathing, and unconsciousness.

Symptoms/Injuries After Skin Contact: For particulates and dust: Redness, pain, swelling, itching, burning, dryness, and dermatitis. This material is harmful through skin contact, and can cause adverse health effects or death in significant amounts. This material may be absorbed through the skin and eyes. May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: For particulates and dust: Contact causes severe irritation with redness and swelling of the conjunctiva.

Symptoms/Injuries After Ingestion: For particulates and dust: This material is harmful orally and can cause adverse health effects or death in significant amounts.

Chronic Symptoms: For particulates and dust: Suspected of causing cancer.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Not classified.

Nickel (7440-02-0)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	121.6 µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC 50 Fish 2	15.3 mg/l
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

12.2. Persistence and Degradability Not established

12.3. Bioaccumulative Potential Not established

12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Ecology – Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1 US Federal Regulations

RECOMA 25	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard
Nickel (7440-02-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb (only applicable if particles are < 100 µm)
SARA Section 313 - Emission Reporting	0.1 %
Cobalt, compound with samarium (5:1) (12017-68-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2 US State Regulations

Nickel (7440-02-0)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
Nickel (7440-02-0)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List	

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 04/04/2016

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation

Sm1Co5 R25

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

H332	Harmful if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure
H412	Harmful to aquatic life with long lasting effects

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)